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D117-1044-012
Job Sheet 186811



Part No: D117-1044-012

Job Qty: 1 ea

Part Name: H145 Quick Release Heli-Utility-Basket™ - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D117-1044 REV.B IPP REV:A 18.01.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/27/18	12/27/18	0.00	0.00	Start Up Stores/Pkg-1	JAN 28 2019	DAS 9-89
110	Packaging	1 pcs	12/27/18	12/27/18	0.00	0.00	Packaging1-1	JAN 28 2019	DAS 9-89
130	QC	1 pcs	12/27/18	12/27/18	0.00	0.00	QC4	JAN 28 2019	DAS 9-89
135	DC	1 pcs	12/27/18	12/27/18	0.00	0.00	DC	JAN 28 2019	DAS 9-89
140	Packaging	1 pcs	12/27/18	12/27/18	0.00	0.00	Packaging3-1	JAN 28 2019	DAS 9-89
150	QC21-FG	1 Ea	12/27/18	12/27/18	0.00	0.00	QC21	JAN 28 2019	DAS 9-89

Part Op 135 - Photocopy bluefile & type labels per PPP D117-1044-012 CHG 001

Descriptions: 140 - Identify and pack for shipping as per PPP D117-1044-012 Location: _____ PPP Rev: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D117-1044-114	H145 Quick Release Fixed Provisions, Heli-Utility-Basket™ - RH	1 Ea (1 ea)	90-Start up Operation	5148610
D5067-012	Basket Assembly, Heavy Duty Lid, RH	1 Ea (1 ea)	90-Start up Operation	5143549
D5203-043	Strut Assembly	1 Ea (1 ea)	90-Start up Operation	5136625

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D117-1044-114	1	0	0
	D5067-012	1	0	0
	D5203-043	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unap		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Eng. Quality ☐		
Date : _____		Step #: _____		Part: D117 - 1044 - 012 Job No: 186811 Serial No/Batch: S143701 Revision: B Inspector: Exp Date: Instructions: FAA STC SR02578SE 17/02/13, EASA STC 10065008 18/03/19		
Description Work Order Deviation						
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Poorly route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐				
		Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ OTHER : ☐				